

A-16750-RK HOOD LATCH REPAIR KIT

1928-31 Ford

Instructions:

Disassembly -

1. Grind or file off rolled-over end of the rivet.
2. Separate tube and handle assembly from base.
3. Drive Spring Retaining pin out of handle stem.
4. Separate tube, handle, and spring.

Repair -

1. Inspect base, tube, and handle for serviceability. All pin and rivet holes should be 1/8 inch in diameter. Base mounting holes (three for 1928-29, and two for 1930-31) should be 3/16 inch in diameter.
2. Weld and re-drill holes in base and tube that are badly worn or not the correct diameter. (Holes that are too large will result in a sloppy hood latch.)
3. Check fit of the roll pin in handle stem cross hole. If loose, collapse hole slightly to gain drive fit.
4. Metal finish parts as required and prime paint.

Assembly -

1. Assemble tube, handle and spring. Drive roll pin into handle cross hole to retain spring.
2. Assemble base to tube and handle assembly with semi tubular rivet. Roll rivet end over with center punch or riveting tool.
3. Paint with black enamel for original finish.