

STEERING WHEEL FINISHING INSTRUCTIONS

We have 2 new old stock steering wheels which were used for patterns. For those of you who think these wheels had a high gloss finish like a bowling ball, sorry but you are wrong. It looks like Ford used a very coarse file for deburring.

To keep your cost as low as possible, here are some helpful hints for putting a fine finish on your steering wheel.

- 1. Use an exacto knife or carpenters knife to first trim excess flash from the parting line. (where mold halves come together) Be careful not to cut too deep and gouge into the wheel.**
- 2. Take a fine file and file the mold line until it is blending with the wheel.**
- 3. Now is when the work begins! Take some 600 grit sandpaper (wet), and wet sand the areas where you just filed. Wet sand these areas until the mold line disappears. Let the wheel set and dry.**
- 4. Now, everywhere you wet sanded will have a slightly duller appearance than the rest of the steering wheel. Hand rub these dull areas with a fine buffing compound. The more you buff the better your end result will be.**