## **A-6327-MB** Main Bearing Bolt Set 1928-34 - 4 cyl.

## Kit contents:

- 4 6" long grade 8 bolts for front and center mains.
- 2 4-1/2" long grade 8 bolts with ground heads fro rear main.
- 6 High headed hex nuts, grade 8.
- 6 SAE flat washers.
- 6 Pressure sealing flat washers.

Installation sequence is pictured to the right

Pressure sealing flat washers can only be used one time! Extra sealing washers are available, they are sold individually and are part number A-6327-MB5.

Torque bolts to: 120 ft-lbs. dry or 90 ft-lbs. if lubricated.

